A Design and Simulation Environment for IEC61499 Function Blocks Student: Chia-han (John) Yang Supervisors: Dr. Valeriy Vyatkin, A.P. Sing Kiong Nguang **Integrated Software Development** 888 * * **Department of Electrical and Computer Engineering** and Validation Environment

1. Introduction

Automation Systems Design Centralised Control Mutiple controllers Traditional Programmable in one system **Logic Controller (PLC)**

> **Single controller controls** the entire system

Standard approach in many industries

Easy to design with well-supported tools

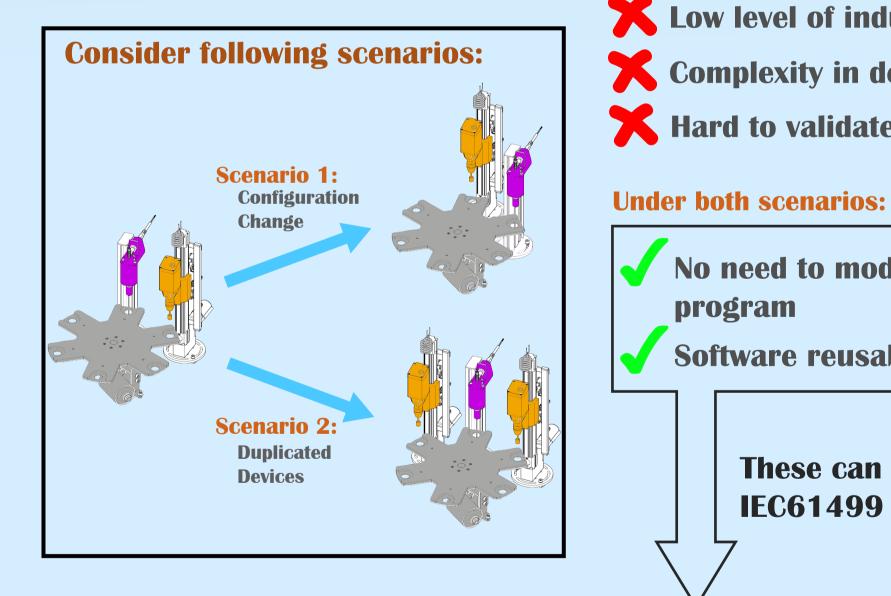
X Difficult to match controllers and devices from different venders

At Scenario 1:

Need to modify or rewrite the entire control program

At Scenario 2:

N Difficult to reuse or duplicate previously written software



of a manufacturing system

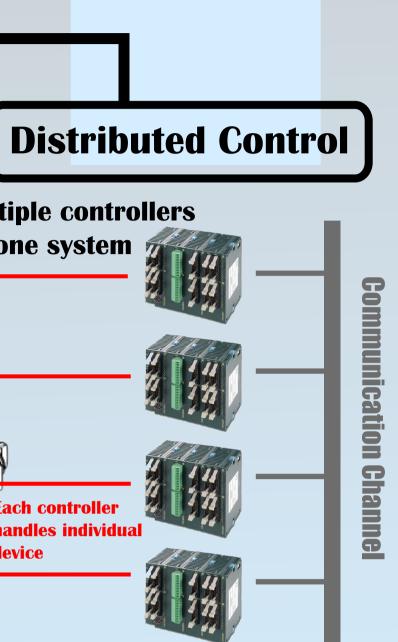
(FESTO Processing Station)

2. Objectives

The objective is to create a design and simulation software environment, which aims to simplify the design process of distributed control systesms based on IEC61499 Function Blocks.

3. IEC61499 Function Blocks

International Electrotechnical The Comission (IEC) established a new standard, IEC61499, introducing the "Function Blocks" concept.



Each controller communicates and shares information with each other

Design can be vendor-indepedent

X Low level of industrial acceptance

X Complexity in design

X Hard to validate the design

No need to modify the entire Software reusable

> These can be achieved by using **IEC61499 Function Blocks.**

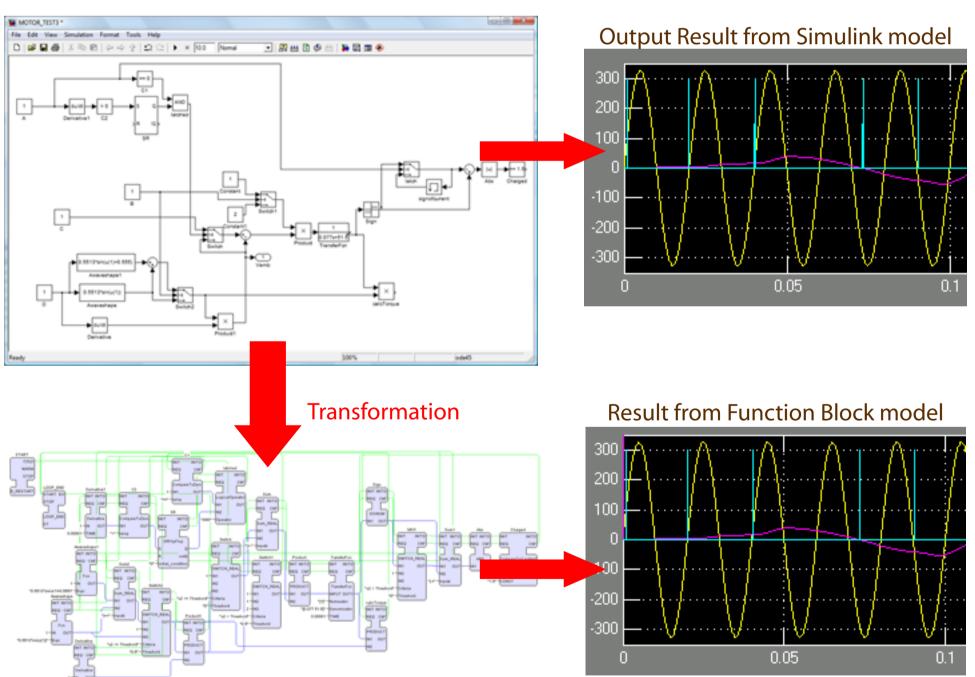
4. Solution

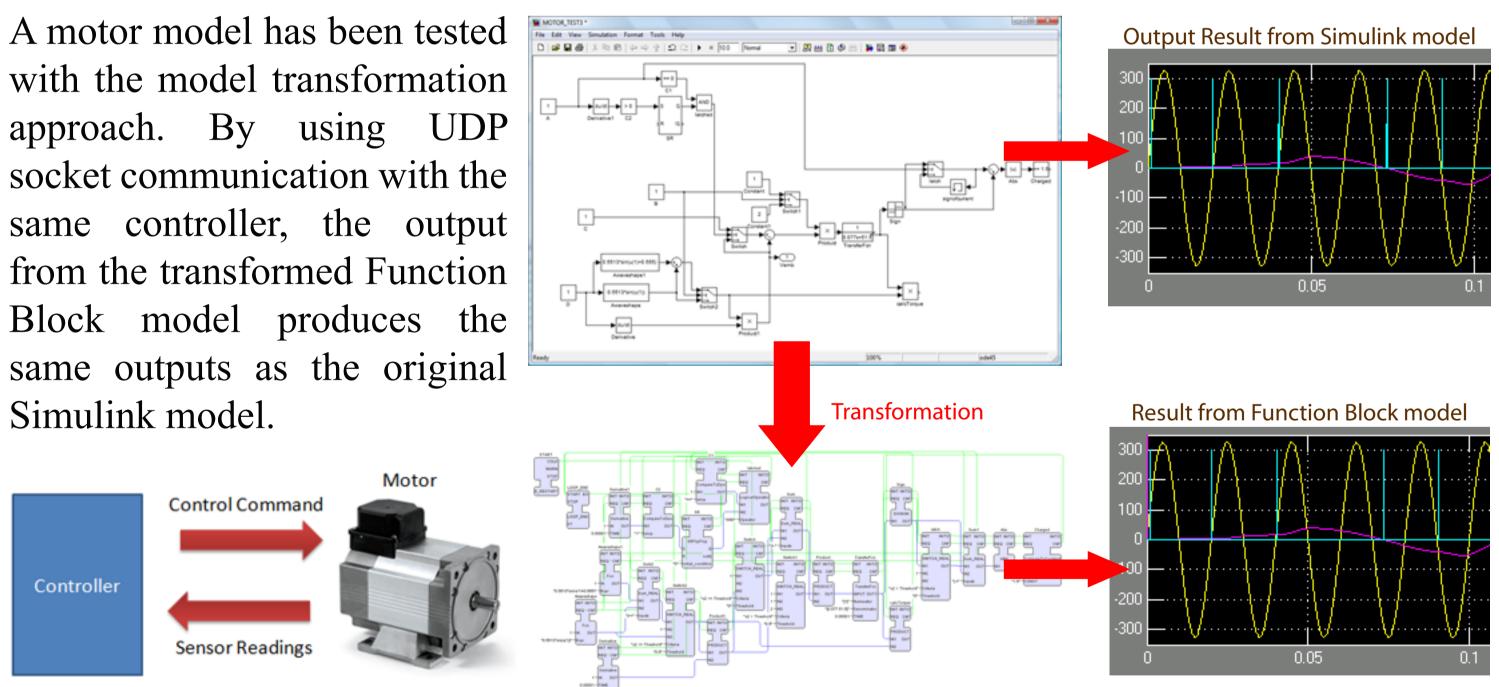
Even though the distributed control approach improves the flexibility and reconfigurability of the automation systems, it has some drawbacks.

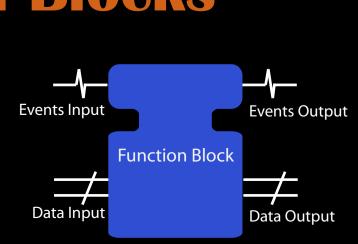
One solution to these problems is an integrated software development validation environment that and allows design and simulation of the systems based on Function Blocks. This environment can be used to check the correctness of the system design.

5. Results

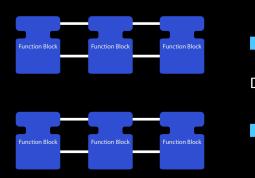
using UDP $\mathbf{B}\mathbf{y}$

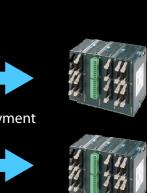


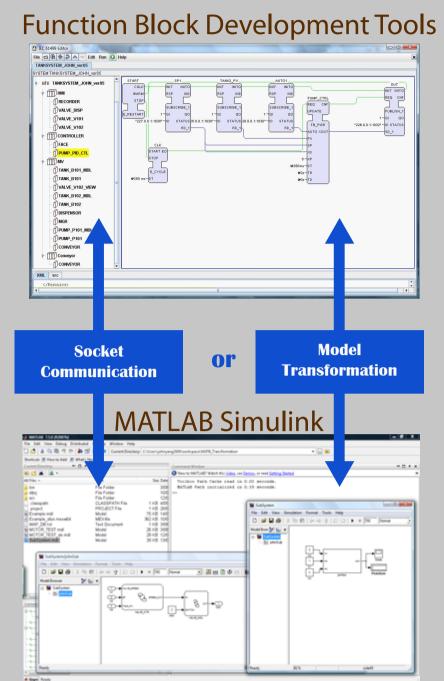




The controller programs are now stored as a network of Function Block modules, which can be directly compiled and loaded into controllers.







There are various different **Function Block development tools,** but none of them has full support of Simulation and Analysis yet.

These software packages can be used together in design through socket communication or a complete model transformation.

MATLAB Simulink is a well-known tool for modelling, simulation and analysis of control systems. It can assist in validating the controller design built in Function **Blocks tools.**

Including MATLAB Simulink may increase the industrial acceptance to Function Blocks.

6. Conclusion

A software environment is established, which allows design and simulation of control systems based on Function This environment eases the Blocks. design process and potentially improves the industrial acceptance.