FOOT OPERATED METAL GUILLOTINE

PERSONAL PROTECTIVE EQUIPMENT

- Safety glasses must be worn at all times.
- Safety footwear must be worn.
- Long or loose hair must be contained.
- Hearing protection must be worn.
- Close fitting / protective clothing must be worn.
- Rings and jewellery must not be worn.

POTENTIAL RISKS

1. Sharp edges and burrs.
2. Crush and pinch points.
4. Thrown objects

DON'Ts

- Do not faulty equipment. Immediately report suspect machinery to your supervisor.
- Never attempt to cut rod, strap or wire.
- Do not attempt to cut material beyond the capacity of the machine.

PRE-OPERATIONAL SAFETY CHECKS

- Locate and ensure you are familiar with all machine operations and controls.
- Ensure all guards are fitted, secure and functional. Do not operate if guards are missing or faulty.
- Ensure working parts are well lubricated and free of rust and dirt.
- Be aware of other people in the area. Ensure the area is clear before using equipment.
- Ensure cutting table is clear of scrap and tools.

OPERATIONAL SAFETY CHECKS

- Use correct lifting procedures when handling large sheets of material.
- Take care during the initial feeding of the workpiece into the machine.
- The workpiece should always be held sufficiently far back from the edge being fed into the guillotine.
- Ensure fingers and limbs are clear before operating the guillotine.
- Hold material firmly to prevent inaccurate cutting due to creep.
- When cutting, ensure your feet are positioned to avoid unintentional contact with the foot operated lever.

ENDING OPERATIONS AND CLEANING UP

- Place all off-cuts in the storage rack or waste bin.
- Leave the work area in a safe, clean and tidy state.

This Safe Work Instruction does not necessarily cover all possible hazards associated with this equipment and should be used in conjunction with other references. It is designed as a guide to be used to complement training and as a reminder to users prior to equipment use.

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Version: 2
Issue Date: April 2018
Review Date: April 2021

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